

INVENTORY

PART REQUESTS - INTRODUCTION TO PART REQUESTS

WHAT IS A PART REQUEST?

A Part Request in Nucleus Service, is an **internal document** created as an act of 'asking' for a specified quantity of stock, from a specific **site**, **warehouse** and **bin**.

HOW IS A PART REQUEST RAISED?

Part Requests can be raised manually or automatically, depending on the origin and the process.

Part requests, specifically from the **Part Requests Listing** screen, are raised when stock is required for:

- a sales invoice issue or a work order issue
- \circ or
- o for direct transfer or in-transit transfer to another site (branch).

In most company set ups, the company store-person is monitoring this screen. This store-person will not usually have access to the history of the requested part, so will not be required to edit a request.

The store-person's main responsibility is to facilitate the <u>direct</u> or <u>in-transit</u> transfer of a requested part, raise a <u>requisition for a single item</u>, raise a <u>requisition for multiple items</u> or issue A, B or C-Class requested parts.



Depending on your company configuration, part requests are either auto approved, or need to be authorised manually.

PART REQUEST SOURCE TYPES

Different actions are available depending on the source of the part request, warehouse (WHSE), work order (WKOR) or, sales invoice (SINV), and the desired outcome.

Once stock has been issued, the part request will be <u>removed</u> from the **Part Requests for the Site** listing screen.

If there is stock on hand - stock can be issued, if not - stock can first be <u>procured</u> and then issued.

A part request can originate from:

- A Work Order (WKOR)
 - This is a standalone, <u>non</u>-client specific **Work Order**. For example, the company needs an item for an internal project; for instance, an employee requires a monitor. A work order will be created, a part request will be raised, and the procurement process will be triggered.
- A work order on a Call (WKOR)
 - Parts Requests are raised in order to notify stores that stock is required for work to be done. The stores person can then pick and issue the stock or, if necessary, raise a purchase requisition for stock to be bought. A part request may be logged directly from a Call.
- A work order on a Project (WKOR)

- A part request must be logged from the **Project** in order for stores to issue the stock required.
- A work order on a Production Run (WKOR)
 - The Bill of Materials will cover all the parts required, but in case a part has been left off the BOM, or a particular production requires a specific item added, then you can add a separate part request.
- A work order linked to a Task Generation (WKOR)
 - Single Task Radar generation will create a single work order not linked to a call or project.
- A work order linked to a Short Term Contract (WKOR)
 - This option is for creating a Call that can be assigned to a Technician in order to collect the machine(s) from the client.
- An OTC Sales Invoice (SINV)
 - This Over the Counter part request process is always client-related.
- A POS Lite Invoice (SINV)
 - The POS (Point of Sales) Invoice screen was created as a simplified Over the Counter Invoice screen.
- An Inter-warehouse transfer request (WHSE)
 - These inter-warehouse transfer part requests are raised as a request to transfer stock between sites and warehouses. The request Source Type will be WHSE -Warehouse.

Ribbon Select Inventory > Part Requests



The Part Requests for the Site screen will display.



SITE AND STATE FILTERS

• The **Site filter** will be set according to your company configuration. If required, select the **Site** you wish to work in.

For a detailed handling of this topic refer to Site Selection.

The State filter will default to All States upon opening. Select the
 State of the part requests that you wish to work with.

For a detailed handling of this topic refer to State/Type Selection.



PART REQUEST STATES

- Where purchasing is required, the part request **State** will update
 as the <u>procurement process</u> is followed (where stock is bought
 specifically against the request):
- N: New Request
- PR: Requisition Raised
- PO: Order Raised
- **GR**: Goods Received
- **OT**: Other 1
- **FN**: Other 2

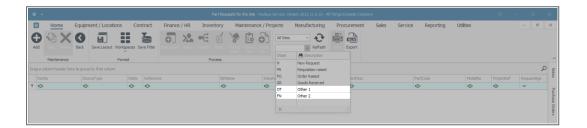
 You can filter part requests by the Item State to action the requests accordingly.



OTHER STATES

- There are 2 default states: **Other 1** and **Other 2** which can be renamed based on your company's requirements.
- Additional States can also be added, if required.

For a detailed handling of this topic refer to Static Data - Part Requests State.



PART REQUEST DETAILS

• **Scroll right** in the parts data grid if you cannot view all the details regarding a part request.

Amongst other relevant information, each part request row will indicate:

- Which warehouse and bin location it has been requested against.
- The **quantity** requested.
- The **current stock** of the requested item.



- The **issued stock** amount.
- If the request is linked to a Call or Project.
- Which **customer** is linked to that Call or Project.



VIEW LINKED PURCHASE ORDERS

If a part request has purchase orders raised agai(linked document is not in XML format)nst it, these can be viewed from this screen.

- Select the **row** of the part request where you wish to view the linked purchase orders.
- Click on the Purchase Orders tab.
- The Purchase Orders docking panel will open.
- All the purchase orders linked to the selected part request will be listed in the data grid.
- Scroll right to see all the information columns in this panel.



VIEW RELATED NOTES

If a part request has notes linked to it, these notes can be viewed from this screen.



- Select the row of the part request where you wish to view the linked Notes.
- Click on the **Notes** tab.
- The **Notes** docking panel will open.
- All the Notes linked to the selected part request will be listed in the data grid.
- The following details are recorded here:
- Status Description
- Full Name of the person who created the note
- Note Date
- Note Time
- Note contents

Refer to part requests <u>Notes</u> for further information on how **Notes** are created.



PART REQUEST ACTION BUTTONS

REQUISITION

The Requisition button is used to raise a requisition for a <u>single part request</u> or for <u>multiple part requests</u>.

This process is used if there is no stock available and you wish to buy stock specifically for a request.





ISSUE

The **Issue** button is used to fulfil the following processes:

- <u>Issue Stock linked to a Sales Invoice</u>: If you <u>do</u> have stock on hand, you can **Issue** the stock for a part request linked to an OTC transaction.
- <u>Issue Stock linked to a Work Order</u>: If you <u>do</u> have stock on hand, you can **Issue** the stock for a part request linked to a work order.
- <u>Issue an A or B-Class Part</u>: The process for issuing an A or B-Class part is different than from a C-Class part. Click on the link to find out more.
- <u>Issue a C-Class Part</u>: The process for issuing a C-Class part is different than from an A or B-Class part. Click on the link to find out more.
- <u>Issue Partial Stock Quantity A-Class Parts</u>: You can issue partial quantities of requested **A** or **B-Class** parts.
- <u>Issue Partial Stock Quantity C-Class Parts</u>: You can issue partial quantities of requested **C-Class** parts.
- <u>Issue an Internal Asset:</u> Part requests against the 'Asset ware-house' for Internal Assets will be raised when <u>converting a Sales</u>

 <u>Order to the New Deal Rental</u> process. If the assets requested are currently in stock, the system will prompt you to transfer the stock to the asset warehouse, which will <u>convert the stock to an</u>

 <u>asset</u> and then give you the ability to issue the internal assets.

- View and Issue the available Alternative Substitute Parts for Issue: If you do not have stock on hand of the original part, you can see what alternatives are available for issue. If there is stock available, you can issue the alternative substitute part instead.
 - **Note**: The final option is only available if this part is already **linked to a substitute/alternative** part.



TRANSFER

If there is a request from another site (branch). You can do a <u>direct stock</u> <u>transfer</u> or an in <u>in-transit stock transfer</u> from this screen, depending on your company configuration.

With either transfer process, you can <u>edit the transfer quantity</u> or <u>delete an item from the transfer request</u>.



ADD NOTE

You can add a **Note** to a selected part request which can subsequently change the request **state**.

Refer to part requests Notes for further information.





CHANGE WAREHOUSE

Use the <u>Change Warehouse</u> button if the part was requested against the <u>incorrect</u> warehouse or if the requested warehouse does not have stock of the part.



REMAP PART

If a part request was raised for an incorrect part, the store-person can <u>remap</u> the requested part to the correct part.



CREATE PART

The Create Part functionality is no longer available in Nucleus Service.

This feature was essentially a precursor to creating a new part code.

It allowed the person logging the part request to request a new part which was not yet registered in the Part Listing screen. The store-person, who received the request for this new part, would then log the full details of the new part in the Part listing screen and stock of this new part would be requisitioned.



PRINT PICKING SLIP

A **Picking Slip** can be used to pick the stock from the warehouse, before it is issued.

The picking slip options may differ depending on the origin of the part request:

- Request origin sales invoice
- Request origin work order
- Request origin project work order
- Request origin warehouse



BPO.MNU.032