

EQUIPMENT

ASSETS - BOM

A BOM is intrinsic when building a product and when ordering replacement parts. Refer to <u>Introduction to BOM's</u> for a more detailed explanation.

In the case of Assets, a Bill of Materials can be:

- i. a detailed list of items, and their quantities required to <u>make up</u> an end item product (asset).
- ii. a list of items and their quantities used to perform <u>maintenance activities</u> on such a product (asset).

When an asset is requested in the Call screen, the linked BOM will enable the system to list the parts specific to this product.

You can <u>Add</u>, <u>Delete</u> and <u>View</u> a Bill of Materials linked to a particular asset directly from the **BOM** tile in the Asset listing (**Machine List for** [])screen.

Ribbon Access: Equipment/Locations > Assets



1. The *Machine List for* [] screen will display

SELECT THE SITE AND STATUS

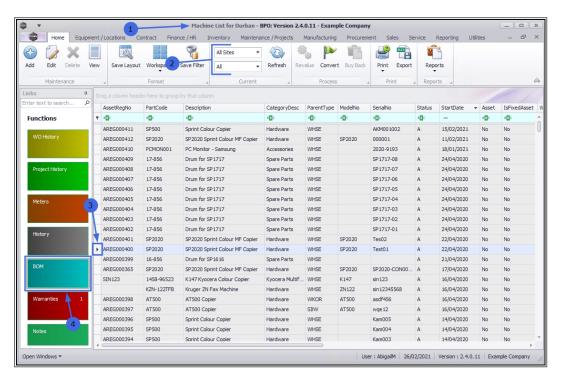
2. This screen will open by default with the *Site* filter set to *All Sites* and the *Status* filter set to *All*.



Note: You do not need to select a specific Site or Status, however, if you wish to narrow your asset filter parameters, you can click on the drop-down arrows and select a particular Site and Status from the list.

SELECT ASSET

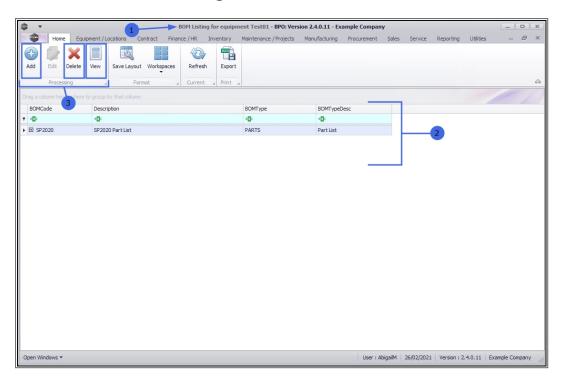
- 3. Select the **row** of the asset where you wish to view the linked Bill of Materials. The selected row will highlight.
- 4. In the Links panel, click on the **BOM** tile.



- 1. The **BOM Listing for equipment** [] screen will open.
- 2. All the BOMs that have been linked to this equipment item will be listed here.
- 3. From this screen, you can Add, Delete and View the linked BOMs.
 - Note: The *Edit* function is not available in this screen.
 Refer to <u>Create a BOM</u> for more information on



editing a BOM.

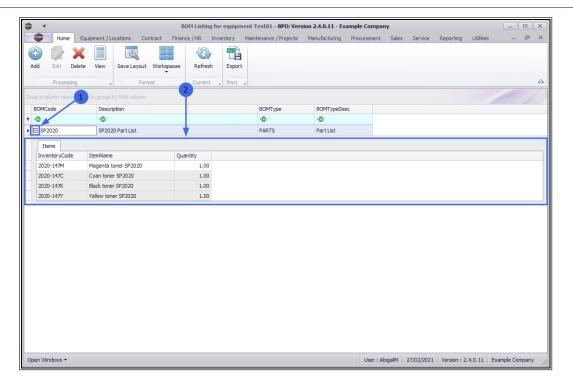


QUICK VIEW BOM ITEMS

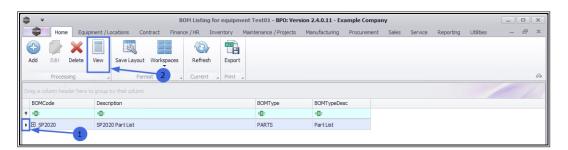
- 1. To 'quick view' the BOM linked items in this screen, click on the *expand* button in the row of the BOM you wish to view.
- 2. The *Items* data grid will expand to display a data grid of all the parts and their quantities required for this BOM.

Collapse the data grid when you are done.





- 1. Select the **row** of the BOM.
- 2. Click on View.



1. The *View BOM - []* screen will open.

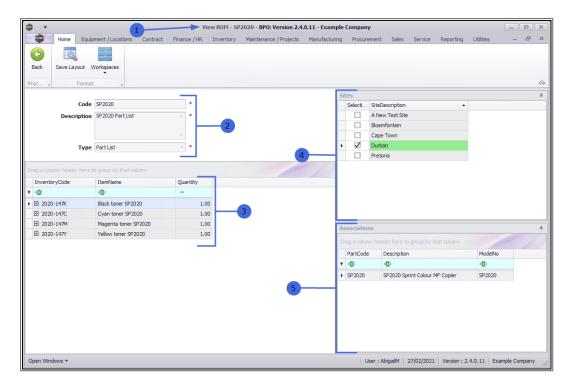
You <u>cannot</u> edit the BOM details from here, note that there is only a **Back** button and no Save button.

You can view the following details:

- 2. The *Code*, *Description* and *Type* of the BOM.
- 3. A data grid of the linked *items* and their *quantities*, included in this BOM.



- 4. The *Sites* to which this particular BOM is linked.
- 5. The **Associations** or list of assets that are linked to this BOM.



VIEW AVAILABILITY AND LOCATION OF BOM ITEMS

- 1. In the *Items* data grid, click on the expand button in the *row* of the item you wish to view.
 - In this example, Yellow Toner SP2020 is selected.
- 2. The *Item Stock* data grid for the selected part will be expanded.

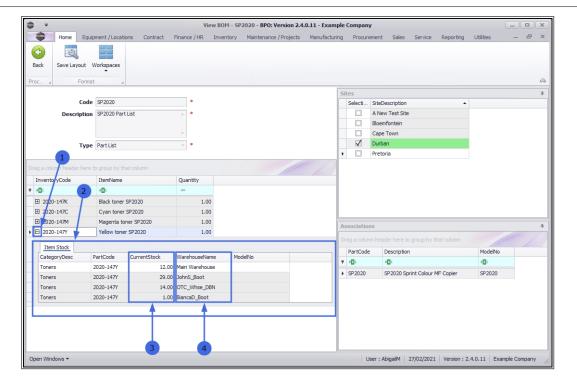
Here you can view:

- 3. How much stock of this part is available (*Current Stock*).
- 4. Where this stock is available (Warehouse Name).

When you have finished viewing the items in this screen,

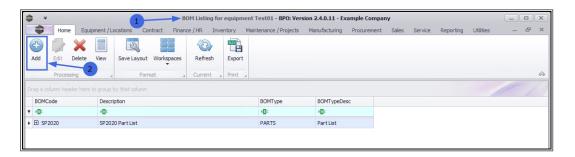
5. Click on **Back** to return to the **BOM Listing for equipment []** listing screen.





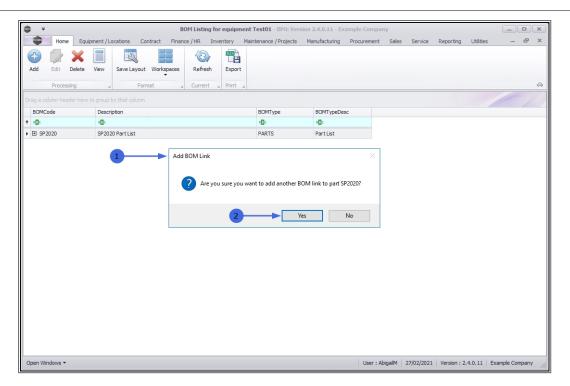
ADD BOM

- 1. In the **BOM Listing for equipment** [] screen,
- 2. Click on Add.

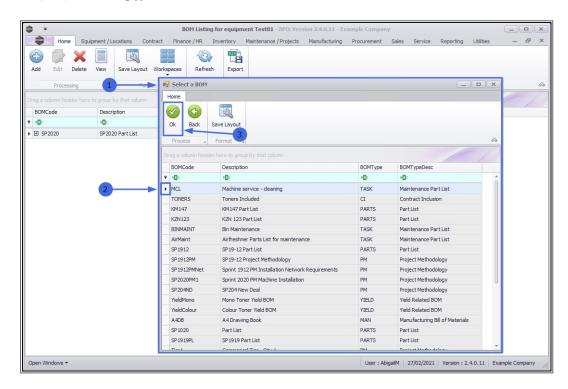


- 1. An *Add BOM Link* message box will pop up asking:
 - Are you sure you want to add another BOM link to part
- 2. Click on Yes.



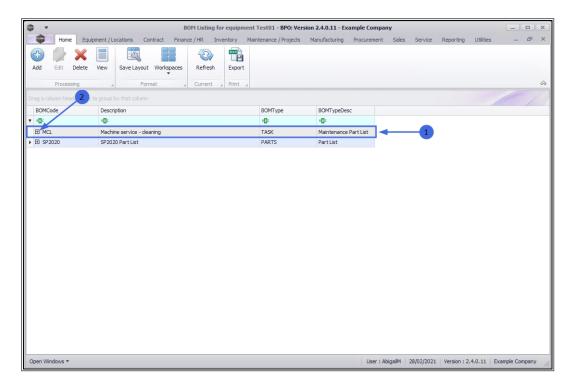


- 1. The **Select a BOM** screen will pop up.
- 2. Select the **row** of the BOM you wish to add to this asset.
- 3. Click on Ok.





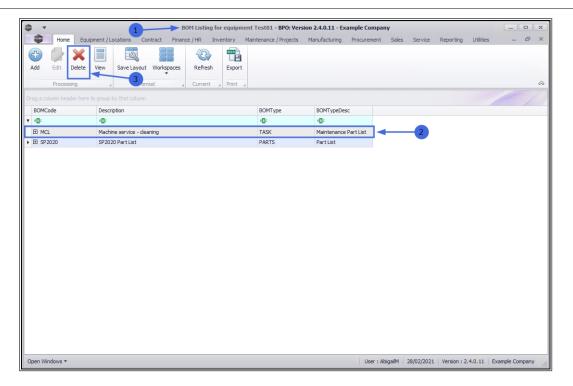
- 1. The selected BOM will be **added** to the list in this screen.
- 2. Click on the *expand* button if you wish to open the *Items* data grid to 'quick view' all the parts and their quantities required for this particular BOM.



DELETE BOM

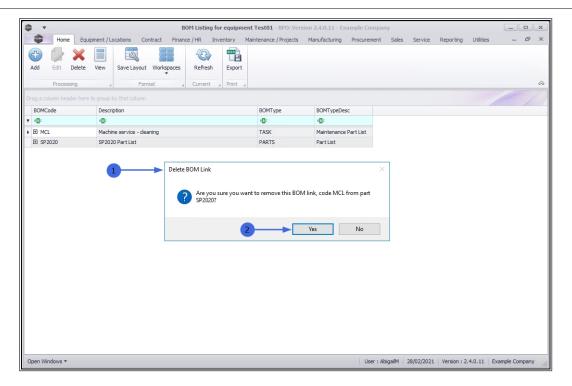
- 1. In the **BOM Listing for equipment** [] screen,
- 2. Select the **row** of the linked BOM that you wish to **remove**.
- 3. Click on Delete.



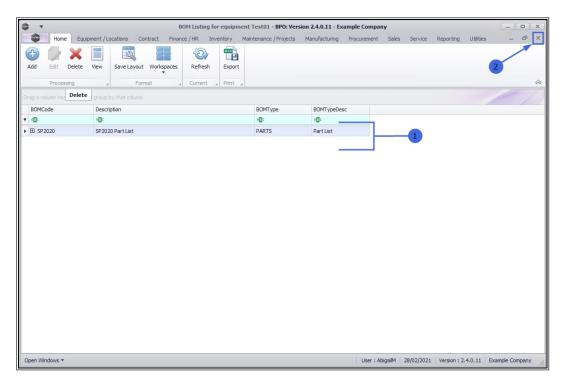


- 1. A *Delete BOM Link* message box will pop up asking;
 - Are you sure you want to remove this BOM link, code MCL from part SP2020.
- 2. Click on Yes.





- 1. The selected BOM will be *deleted* from the list.
- 2. Close this screen to return to the Machine List for [] screen.





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